Blackcreek Design and Tool Rigging Fees

Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.

MD RIGGING & Machinery Movers Ltd.

558 Burnham Street Coburg, Ontario Canada K9A 2X1

Attn: Matt Boyd Mobile: 1-905-376-6883 matt@mdrigging.com

Lot	Description	Rigging Fee
1	2020 PINNACLE LV147 CNC VERTICAL MACHINING CENTER, MITSUBISHI ELECTRIC M80 CNC CONTROL, 10,000 RPM SPINDLE, TRAVELS: X-55.12" (1400MM), Y-27.95" (710MM), Z-24.02" (610MM), 63" (1600MM) X 27.56" (700MM) TABLE, (30+1) SIDE MOUNT ATC, CAT40, COOLANT THROUGH SPINDLE 30BAR, CHIP CONVEYOR, FULL GUARDING, 1,500KG TABLE LOAD, 25HP (NEW COST \$120K+ USD) (NOTE: TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$3,500)	\$ 3,500.00
7	OKK PCV-40 CNC VERTICAL MACHINING CENTER, OKK PNC CNC CONTROL, 6,000 RPM SPINDLE, 20" X 28" TABLE, (18+1) SIDE MOUNT ATC, CAT40, S/N MA- 46396 (NOTE: TOOL HOLDERS & TRANSFORMER SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$1,200)	\$ 1,200.00
8	REX POWER MAGNETICS 15KVA TRANSFORMER, 208Y PRIMARY, 575Y SECONDARY (RIGGING FEE \$100)	\$ 100.00
13	BROTHER TC-324N CNC DRILLING & TAPPING CENTER, BROTHER CNC CONTROL, 10,000 RPM SPINDLE, (10) ATC, BT30, S/N 111593 (NOTE: TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$1,000)	\$ 1,000.00
16	2000 SODICK AQ325L CNC WIRE EDM, LN1W CNC CONTROL, S/N 0358 (NOTE: TRANSFORMER SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$1,800)	\$ 1,800.00

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Lot	Description		Rigging Fee
17	REX POWER MAGNETICS 15KVA TRANSFORMER,	\$	100.00
	600V PRIMARY, 208Y/120V SECONDARY (RIGGING		
	FEE \$100)	_	
18	BROTHER HS-300 CNC WIRE EDM, CNC CONTROL,	\$	1,200.00
	S/N 111216 (NOTE: TRANSFORMER SOLD		
	SEPARATELY FROM MACHINE) (RIGGING FEE		
21	\$1,200) ARSENAL FU281 UNIVERSAL MILLING MACHINE,	\$	400.00
21	KEXIN DRO-3V 3-AXIS DRO, 11" X 45" TABLE,	Φ	400.00
	ARBOUR SUPPORTS, S/N 3 (NOTE: VISE SOLD		
	SEPARATELY FROM MACHINE) (RIGGING FEE \$400)		
	SEL YKALELLI KOM MYCHINE) (KIOOHOO LE \$400)		
24	PROSTAR CD6250B LATHE, 19" 4-JAW CHUCK, 19.69"	\$	550.00
	(500MM) SWING, 78.74" (2000MM) MAX LENGTH, 2.5"		
	BORE, STEADY REST, TAILSTOCK, TOOL POST, S/N		
	968953, EXTRA 3-JAW CHUCK, TOOLING (RIGGING		
	FEE \$550)		
25	SOUTH BEND PRECISION LATHE, CAT NO. CLC	\$	300.00
	175C, SINO SDS6-2V DRO, 7" 3-JAW CHUCK, 16"		
	SWING, 52" BED, 1.5" BORE, TAILSTOCK, TOOL		
	POST, EXTRA CHUCK, TOOLING, EQUIPPED WITH A		
	VFD THAT WILL ACCEPT 240V SINGLE OR THREE		
	PHASE INPUT AND GIVES VARIABLE SPEED		
26	CAPABILITY (RIGGING FEE \$300) 2016 KING INDUSTRIAL KC-712BC 7" X 12" METAL	\$	100.00
20	CUTTING BANDSAW, S/N 67C00616 (RIGGING FEE	φ	100.00
	\$100)		
27	DARBERT LF-818HD SURFACE GRINDER, 8" X 18"	\$	250.00
	MAGNETIC CHUCK, S/N 8048281 (RIGGING FEE \$250)		

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Lot	Description		Rigging Fee
28	BROWN & SHARPE 510 MICROMASTER SURFACE GRINDER, 5" X 10" MAGNETIC CHUCK, SARGON INDUSTRIES 2-AXIS DRO, S/N 523-510-3198, EQUIPPED WITH A VFD THAT WILL ACCEPT 240V SINGLE OR THREE PHASE INPUT AND GIVES VARIABLE SPEED CAPABILITY (RIGGING FEE \$250)	\$	250.00
29	3-IN-1 MACHINE SHEAR/BRAKE/ROLL, 40"W X 22GA CAP. MILD STEEL, 1/25" SHEAR THICKNESS, 1/25" BEND THICKNESS, 1-6/7" MIN ROLL DIAMETER, S/N 160415 (RIGGING FEE \$250)	\$	250.00
32	POWER FIST 1-TON CAP. PORTABLE GANTRY SYSTEM, OPERATING HEIGHT 94-1/2" TO 141-3/4", 94- 1/2"W W/ 1-TON MANUAL CHAIN HOIST AND RIGGING CHAIN (RIGGING FEE \$250)	\$	250.00
71	INGERSOLL-RAND 10HP PISTON TYPE AIR COMPRESSOR (RIGGING FEE \$300)	\$	300.00
	ALL SMALL ITEMS \$90.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC		Contact Rigger
	ALL OTHER LIFTS ARE BASED ON \$25.00 PER LIFT OR \$90.00 PER HOUR	Contact Rigger	
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